

DD 1 SEP 63 672

(Coordinated) PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

5950-0446

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REVISED (D) FOR CHANGES SEE PAGES

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DEC

APPROVED 15

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MI, SL	Air Force 11,17,80 DSA - ES
Aray	Air Fo
Reviewer activities:	

Electrical Characteristics (Final)						
Inspection Group		variation from asurement	Allowable % from specified minimum value in Electrical Characteristics (initial) table			
	Inductance	DC resistance	Self-resonant frequency	Q		
Qualification Inspection	Percent					
Group II	± 2			- 10		
Group III	± 5	± (3%+ . 001ohm)	~ 8	- 10		
Group IV	± 5	± (2%+ . 001ohm)	- 10	- 15		
Quality Conformance Inspection						
Group C Subgroup I	± 2			- 10		
Subgroup II	± 5	± (2%+, 0010hm)	~ 10	- 15		
Subgroup III	± 5	± (3%+ . 0010hm)	- 8	- 10		

## NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents (to the nearest .01 mm) are given for general information only and are based upon 1 inch = 25.4 mm.
- 3. These coils are intended to be mounted by the body.
- 4. The polarizing voltage during the moisture-resistance tests is applied with the positive lead connected to the coil terminals tied together, and the negative lead connected to the metal strap.
- Terminal strength (Pull) test, is not applicable in "Group B" inspection Table VI.
- 6. Solderable/weldable lead wire, #21 AWG.
- 7. Barometric pressure test (test condition C) is applicable.
- 8. Shock, specified pulse, method 213, test condition I, is applicable.
- 9. Referenced document shall be the issue in effect on date of invitation for bid.
- This standard takes precdence over the procurement specification referenced herein.
- (b) 11. Former MS part numbers MS91189-29 thru MS91189-38 have been superseded by MS75103-1 thru MS75103-10, respectively.

P.A.ARMY-EL	International interest	TITLE Coils, Radiofrequency, Molded,	MILITARY STANDARD
Other Cust AF-80 NAV Y-EC		Fixed, Subminiature (Phenolic core) Types LT4K002 to LT4K016 incl.	MS 91189
Procurement Specific MIL-C-15		SUPERSEDES:	SHEET 2 OF 2

 $DD_{1SEP\,63}^{FORM} \ \ 672 \quad \ (\textit{Coordinated}) \ \textit{previous editions of this form are obsolete}$ 

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